

ABSTRACT

There is provided a method of tire manufacturing a tire in which preset-beads each preformed by mounting a bead filler on a bead core are disposed radially outward of a carcass band and both side portions of the carcass band are  
5 turned around the preset beads to build the tire. The method eliminates a need to hold the considerable intermediate stocks and does not deteriorate the tire uniformity due to the unevenness of the preset bead in the circumference direction. There are also provided an apparatus of forming a preset bead used therefor and a system of forming a preset bead. In the method of manufacturing  
10 a tire in which preset-beads each preformed by mounting a bead filler on a bead core are disposed radially outward of a carcass band and both side portions of the carcass band are turned around the preset beads to build the tire, the preset bead is formed by winding and laminating a ribbon-shaped filler rubber 5 radially outward of the bead core 10 over several laps.